



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3065-1
Job Sheet 181214



Part No: D3065-1

Job Qty: 40 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		8/31/18	0.00	0.00	Start Up Waterjet		<i>SB</i> 8/27/18
100	Waterjet	40 pcs		8/31/18	0.00	1.41	Waterjet1		<i>SB</i> 8/27/18
120	QC	40 pcs		8/31/18	0.00	0.00	QC8		AUG 27 2018 68
132	Brake NC	40 pcs		8/31/18	0.02	1.07	Brake NC 2		<i>SB</i> DAS 9-89
150	QC	40 pcs		8/31/18	0.00	0.00	QC5		38
160	HandFinish	40 pcs		8/31/18	0.00	0.58	HandFinish1		<i>D.R.</i> 8/27/18
161	QC	40 pcs		8/31/18	0.00	0.00	QC7-1		38
180	Packaging	40 pcs		8/31/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	40 Ea		8/31/18	0.00	0.00	QC21		<i>SB</i> 9-89

Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 180 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	4.9520 sf (.1238 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	5	85	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250inches $\pm$ 0.010	0.260 0.240	0.252	
2	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083	2.095	
3	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926	3.940	
4	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176	4.190	
5	Step Spacer	0.587inches $\pm$ 0.010	0.597 0.577	0.590	



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Container No: S105097



Part: D3065-1

Job No: 181214

Serial No/Batch: S105097

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/24/18

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6	Step Spacer	0.128inches + 0.005 - 0.001	0.133 0.127	0,129
7	Step Spacer	0.125inches ± 0.010	0.135 0.115	0,124
8	Step Spacer	3.465inches ± 0.010	3.475 3.455	3,466
9	Step Spacer	1.250inches + 0.012 - 0.001	1.262 1.249	1,250
10	Step Spacer	0.368inches ± 0.010	0.378 0.358	0,370
11	Step Spacer	0.871inches ± 0.005	0.876 0.866	0,870
12	Step Spacer	0.040inches ± 0.010	0.050 0.030	0,040

Plex 8/24/18 8:05 AM Dart.lajeunesse.marie